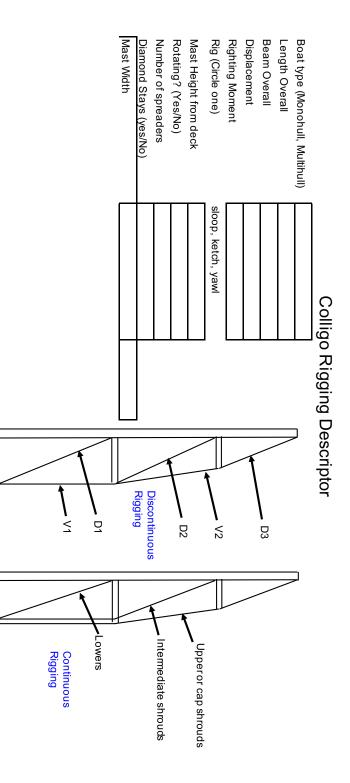
Measuring Existing Monohull Rigging for Conversion to Colligo Dux

- For measurement each shroud should be loose enough to remove the pins if necessary. Each shroud pair must be loosened at the same time, Port and Starboard with the same tension before measuring.
- 2. At Mast, Measure from thru bolt pin center or LOAD BEARING POINT of Stemball or T fitting. Measure over spreader end, if there is a spreader, to center of pin, where the turnbuckle connects to the chainplate. Please take photos of the endpoints at the mast and chainplate for clarification.
- 3. When finished with each shroud pair, retighten to their approx. tension before measuring.
- 4. Note: If rigging is not up at the time of measurement then lay out the rigging with the turnbuckles set at their tensioned position (using witness marks on the threads). Pull the shroud or stay as tight and straight as possible and then measure. Pics of the shroud or stay while measuring will help us.

Additionally, we need to know the following information:

- 1. Diameter of each Thru bolt thru the mast.
- 2. Diameter of each pin at the chainplate.
- 3. For stemballs, the diameter of the head and the shaft as it comes out of its socket is needed.
- 4. For T fittings, the length and width of the slot in the mast backing plate is needed.
- 5. Diameter of each shroud
- 6. Type of rigging: Rod or Wire, If wire, Dyform or 1x19, for each shroud.
- 7. If Cheeky Tangs are to be used, mast width at each connection point is needed.
- 8. For Forestays & Backstays we need information about how they connect to the masthead crane and details about those connections, or how they are otherwise connected to the mast. Pictures are great for this.
- 9. For adjustable Backstays (hydraulic or purchase system) ease off the adjuster so the backstay is just loose enough to disconnect it. Measure the Backstay from upper connections to center of pin at the connection to the Backstay adjuster. The jaw depth and the opening width of the mast crane are needed also.
- 10. Please take pictures of all existing rigging connections including spreader ends and masthead connections so we can reference them as necessary. This can drastically reduce the number of questions asked over email and telephone.

See the attached worksheet and fill out to the best of your ability. We will ask for more information if needed.



Rig Measurements instructions Rev 1.1, Colligo Marine, 2019

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				2		=	Size	1	-
			Units)	Size, diameter o number (units)	r Dytom, aramid, PBO, Rod)	Stemball Size (Dia)	(length x width)	Diameter	Chainplate pin size
Shrouds (Continuous)	Lowers	Fore Port							
		Fore Stbd							
		Aft Port							
		Aft Stbd							
	Intermediates	Port							
		Stbd							
	Uppers	Port							
		Stbd							
Shrouds (Discontinuous)	V1	Port							
		Stbd							
	V2	Port							
		Stbd							
	V3	Port							
		Stbd							
	D1	Port							
		Stbd							
	D2	Port							
		Stbd							
	D3	Port							
		Stbd							
	D4	Port							
		Stbd							
Backstay									
Forestay									
Inner Forestay									
Checkstay (Runners)		Port							
		Stbd							
Comments: Make sure tension is correct on both nort and Stathoard sides before measuring!	is correct on both nort and Q	tarho and eidee h	hefore measuring						

Comments: Make sure tension is correct on both port and Starboard sides before measuring!